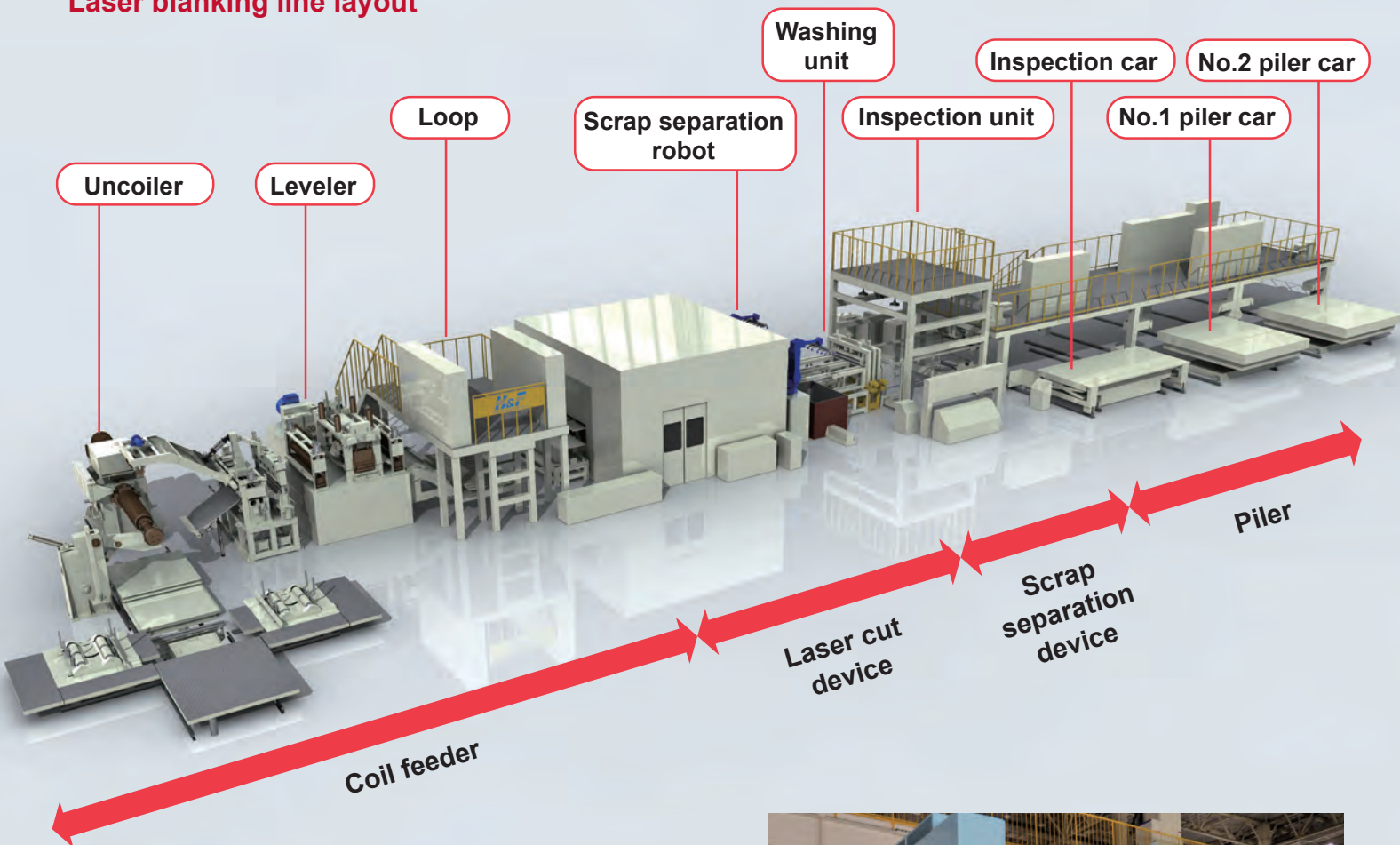


# Laser Blanking Line



## Laser blanking line layout



Laser blanking line is a line that press machine is replaced with laser cut device in traditional blanking press line consisting of coil feeder, press and piler.

Coil is continuously fed, cut in any shape by laser cut device and only blanks are stacked by piler after scrap and reuse material separated.



## Features

- No press, no dies, no pressing noise and no vibration
- No press pit, no loop pit and installable in low height building
- Improved cutting quality
- Easy blank shape change and improved material yield

## Main specification

|                  |                     |
|------------------|---------------------|
| Coil thickness   | 0.5~2.3mm           |
| Coil width       | 400~1850mm          |
| Cut length       | 450~4000mm          |
| Laser cut speed  | 120m/min            |
| Line speed       | 90m/min             |
| Scrap separation | Robot, natural fall |
| Piling           | 2 stage, Zero speed |